

MATERIAL SAFETY DATA SHEET

Filaflex 70A Ultra-Soft

1. Product and company identification

1.1. Trade name

Filaflex 70A®

1.2. Company details

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2. Hazards identification

Classification of the substance or mixture:

For the classification of the mixture the following methods have been applied: extrapolation on the concentration levels of the hazardous substances, based on the test results and after evaluation by experts. The methodologies used are mentioned in the respective test results.

According to EC Regulation No. 1272/2008 [CLP]: The product does not require any classification according to GHS criteria.

See Section 12 - PBT and vPvB test results.

The product does not contain substances above the legal limits included in the list established according to Article 59(1) of Regulation (EC) No 1907/2006 as having endocrine disrupting properties according to the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

3. Composition/information on ingredients

Polyurethane Thermoplastic - 97% CAS: 75701-44-9

4. First-aid measures

- **General instruction:** Change clothes impregnated with the product.
- **In case of inhalation:** Supply fresh air. In case of disturbances, consult a doctor.
- **After inhalation of decomposition products,** breathe fresh air, rest, seek medical help.

- **In case of skin contact:** Wash with soap and water. Visit your doctor if irritation continues skin.
- **After contact with molten products,** cool rapidly with cold water. No skin separating the solidified product. Call a doctor immediately.
- **In case of eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor. Remove contact lenses, if present and easy. Continue rinsing.
- **If swallowed:** Rinse mouth and drink plenty of water. Do not induce vomiting. Consult doctor in case of persistent symptoms.

5. Firefighting measures

- Suitable extinguishing media: Water, Foam, Dry chemical.
- Burning releases carbon monoxide, carbon dioxide, oxides of nitrogen and traces of hydrogen cyanide. In the event of fire and/or explosion do not breathe fume.
- Firemen must wear self-contained breathing apparatus.
- Do not allow contaminated extinguishing water to enter the soil, groundwater or surface waters.

6. Measures in case of accidental release

6.1. Personal precautions

- Protective equipment and emergency procedures
- Avoid dust formation.
- Do not breathe dust.
- Keep away from sources of ignition.
- Avoid eye contact.
- Danger of slipping on spilled product or pouring.

6.2. Environmental cautions

Do not discharge into drains/surface water/groundwater.

6.3 Methods and Materials for containment and cleaning up

Allow to solidify, pick up mechanically. Dispose of the material collected according to regulations.

7. Handling and storage

Handling

Adequate ventilation and if necessary, effective exhaust must be provided at the workplace of fused deposition modeling process.

Provided good ventilation and/or local exhaust systems are used, the Workplace Exposure Limit(s) stated in Chapter 8 should not be exceeded. Dust must be removed by effective exhaust ventilation.

Storage

Keep the container tightly closed and dry. Storage temperature: < 40 °C

8. Exposure controls/personal protection

Ventilation

During fused deposition modeling operations, use with ventilation adequate to reduce levels of air contaminants below that which may cause personal injury or illness. Local exhaust ventilation that removes air contaminants from the breathing zone is preferred. General, mechanical, or dilution ventilation may be suitable.

Respiratory protection

In case of dust formation use respiratory equipment with filter type particle filter P1 according to EN 143.

Hand protection

Suitable materials for safety gloves; EN 374-3: polyvinyl chloride - PVC (≥ 0.5 mm). Contaminated and/or damaged gloves must be changed.

Eye protection

Wear eye/face protection.

Skin and body protection

Wear suitable protective clothing.

9. Physical and chemical properties

Appearance:	Various colors
Odor:	Odorless

Odour Threshold:	NA
PH:	NA
Boiling Point (° C):	NA
Melting point (° C):	195-220
Softening point (° C):	90
Evaporation Rate:	NA
Properties Flammable / Explosive:	non-flammable (Directive 92/69/EEC, A.10)
Vapor pressure / vapor density:	NA
Relative density:	1.13
Solubility:	NA
Octanol/water partition:	NA
Auto-ignition temperature:	NA
Decomposition temperature:	NA
Viscosity:	NA
Other properties:	NA

10. Stability and reactivity

Reactivity

Non-applicable

Chemical and thermal stability

Thermal decomposition/conditions to be avoided:

- No decomposition with storage and proper handling.
- Avoid impact, friction, heat, sparks, and electrostatic charges.
- The product does not contain peroxides. The product/substance has no tendency to form peroxides.

Possibility of dangerous reactions: Non-applicable.

Conditions to be avoided: No further relevant information.

Incompatible materials: Strong oxidants.

Strong decomposition products

- Irritant gases/vapours

- Toxic gases/vapours
- Smoke
- Carbon monoxide (CO) and carbon dioxide (CO₂) emissions

11. Toxicological information

Acute toxicity LD50 oral rat: > 5000 mg/kg.

Acute toxicity LD50 subcutaneous, rat: > 5000 mg/kg.

Primary skin irritation, rabbit: non-irritant.

Primary mucosal irritation, rabbit: non-irritant.

Skin sensitisation according to Magnusson/Kligman (maximizing test): No sensitisation established on guinea-pigs.

Endocrine disrupting properties: The product does not contain any substances that are considered to have endocrine disrupting properties according to Article 57 of EU REACH (f).

Additional information: According to our experience and information the product has no harmful effects on health if properly handled.

12. Ecological information

Ecotoxicity

It is not expected to be very toxic, but if ingested by birds or aquatic life, can cause adverse mechanical effects.

Mobility

Bioconcentration is not expected because of the high molecular weight (MW > 1000). In the terrestrial environment, material is expected to remain in the soil. In the aquatic environment material will sink and remain in the sediment.

Persistence and degradability

This solid water-insoluble polymeric is expected to be inert in the environment. Surface degradation is expected with exposure to sunlight. Appreciable biodegradation is not expected.

Additional ecological information

General instructions: CPA 1 (auto classification): not dangerous for water.

13. Disposal considerations

Dispose in accordance with applicable international, national and local laws, ordinances and statutes. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.

After containers have been emptied as thoroughly as possible (e.g. by pouring, scraping or draining until "drip-dry"), they can be sent to an appropriate collection point to set the framework of the existing take-back scheme of the chemical industry. Containers must be recycled in compliance with national legislation and environmental regulations.

The product is suitable for mechanical recycling. After appropriate treatment it can be remelted and reprocessed into new moulded articles. Mechanical recycling is only possible if the material has been selectively retrieved and can be fully segregated according to type.

14. Transport information

Not regulated.

15. Regulatory information

Not regulated.

16. Other information

The data is based on the current state of knowledge, but it is not a guarantee of the product features and it is not legally valid in a contractual relationship.

Disclaimer

Is under responsibility of the 3d printer parts manufacturer or end user the compliance of the plastic object, for the specific use, with the overall migration limit, the specific migration limit and other restrictions. Do not hesitate to contact our technical service for explanations, advising and for any other need.